

# Alfa Laval SaniMagnum

# **Rotary Spray Head**

#### Introduction

The Alfa Laval SaniMagnum is a rotary spray head tank cleaning machine for hygienic environments. Designed to clean tanks from  $5 - 40 \text{ m}^3$ .

The Alfa Laval SaniMagnum minimizes the consumption of water and cleaning media. Easy to customize to meet customer requirements, the SaniMagnum allows companies to spend less time cleaning and more time producing.

#### Application

The Alfa Laval SaniMagnum is designed for the removal of residues from hygienic tanks across the dairy, brewery, distillery, beverage, food, IBC (intermediate bulk container), personal care and many other industries.

#### **Benefits**

- 40% faster cleaning = more time for production
- Saves up to 40% of your cleaning cost
- Dynamic cleaning performance and 360° full wetting
- Easy to retrofit traditional spray balls to a more economical solution

#### Standard design

Different choice of spray pattern suitable for various applications and tank designs, ranging from simple tanks to more complex tanks with structure such as agitator and baffles. The SaniMagnum is lubricated by the cleaning media.

#### Working principle

The flow of the cleaning media causes the head of the Alfa Laval SaniMagnum to rotate, and the fan-shaped jets layout a swirling pattern throughout the tank or reactor. This generates the wetting/impact needed for the efficient removal of the residual product; the cascading flow covers all internal surfaces of the vessel.

#### **Spray Pattern**







360°

270° up

180° down

### Certificates

2.2 material certificate, Q-doc and ATEX.



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#### **TECHNICAL DATA**

Lubricant:	Self-lubricating with the cleaning fluid
Wetting radius:	Max. 3 m
Impact cleaning radius:	Max. effective 2 m

Pressure	
Working pressure:	1 - 3 bar
Recommended pressure:	2 bar

#### PHYSICAL DATA

Materials	
Inlet connections/Head:	316L (UNS S31603)
Bearing race parts:	Duplex steel (UNS S31803)
Balls:	316L (UNS S31603) /PTFE
Clip parts:	316

#### Standard Surface finish

Exterior:	Ra 0.8 µm
Internal:	Ra 0.8 µm

Improved Surface finish				
Exterior + Electro polished:	Ra 0.5 μm			
Internal + Electro polished:	Ra 0.8 µm			

Temperature			
Max. working temperature:	95 °C		
Max. ambient temperature:	140 °C		

Weight				
Thread and clip-on:	0.76 kg			
On pipe:	0.97/1.52 kg			

#### Connections

- Thread: 1 1/4" or 1 1/2" Rp (BSP) or NPT
- Weld-on: 1 1/2" or 2" ISO 2037, or DN40 DIN11850-R2, or 1 1/2" or 2" BPE US
- Clip-on: 1 1/2" or 2" ISO 2037, or DN40 DIN11850-R1 or R2, or 1 1/2" or 2" BPE US

#### Caution

Avoid hydraulic shock, hard and abrasive particles in the cleaning liquid, as this can cause increased wear and/or damage of internal mechanisms. In general, a filter in the supply line is recommended. Do not use for gas evacuation or air dispersion. For steaming we refer to the manual.

# **Qualification Documentation**

	Equipment Documentation includes:				
	• EN 1935/2004 DoC				
Q-doc	EN 10204 type 3.1 inspection Certificate and DoC				
	FDA DoC				
	• GMP EC 2023/2006 DoC				
	• EU 10/2011 DoC				
	ADI DoC				
	QC DoC				
	ATEX approved machine for use in explosive atmospheres				
ATEX	Catagory 1 for installation in zone 0/20 in accordance with Directive 2014/34/EU				
AIEA	Ⅱ 1G Ex h ⅡC 85 °C175 °C Ga				
	II 1D Ex h IIIC T85 °CT140 °C Da				



# **Cleaning radius**



----- Impact cleaning

For Clip-on models, the flow rate is increased by approx. 1.5

60°/ B = 270° UP LowFlow 70° UP 360° LowFlow 80° Down

- - - Wetting

Dimensions (mm)

m<sup>3</sup>/h



Figure 1. Thread



Figure 2. Clip-on



Figure 3. Weld-on

тн			ID			OD x t	
1 1/4" (BSP)			ID 1: 1½"	Ø38.4 mm		ISO	Ø38 x 1.2 mm
1 1/4" NPT			ID 2: 2"	Ø51.3 mm		BPE US	Ø38.1 x 1.65 mm
11⁄2" (BSP)			DIN Range 1	Ø40.4 mm		BPE US	Ø50.8 x 1.65 mm
11⁄2" NPT			DIN Range 2	Ø41.4 mm		DIN Range 1	Ø40 x 1 mm
						DIN Range 2	Ø41 x 1.5 mm
Туре	Α	В		С	Е	F	G
Tread	130	Ø65		44	10		
Clip-on	157	Ø65			30	15	Ø4.2
Weld-on	157, 500, 1000	Ø65					

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